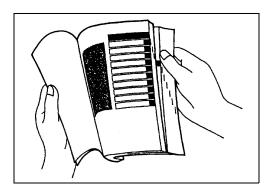
SUPPLEMENTS				
DF2.5 K8 ('08) MODEL	10			
DF2.5 K9 ('09) MODEL	11			
DF2.5 210001 AND LATER	12			
DF2.5 410001 AND LATER	13			

HOW TO USE THIS MANUAL TO LOCATE WHAT YOU ARE LOOKING FOR:

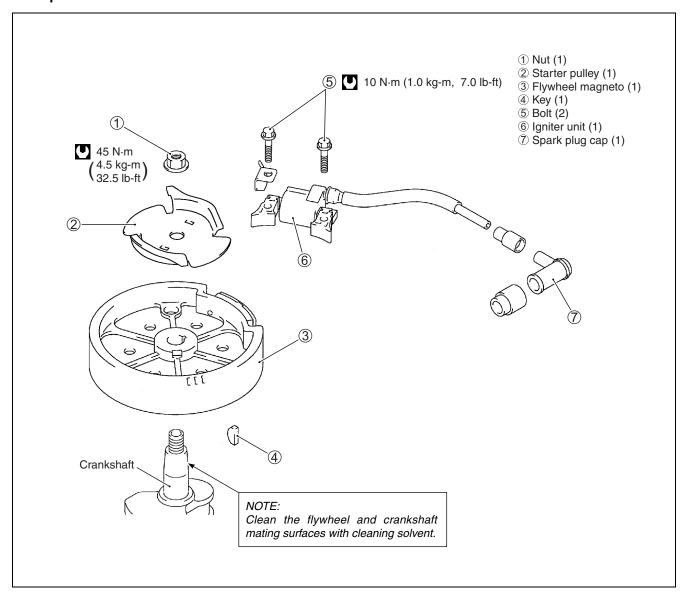
- 1. The text of this manual is divided into sections.
- 2. The section titles are listed in the GROUP INDEX.
- 3. Holding the manual as shown at the right will allow you to find the first page of the section easily.
- 4. The contents are listed on the first page of each section to help you find the item and page you need.



COMPONENT PARTS AND IMPORTANT ITEM ILLUSTRATIONS

Under the name of each system or unit, an exploded view is provided with work instructions and other service information such as the tightening torque, lubrication and locking agent points.

Example:



SYMBOL

Listed in the table below are the symbols indicating instructions and other important information necessary for proper servicing. Please note the definition for each symbol. You will find these symbols used throughout this manual. Refer back to this table if you are not sure of any symbol(s) meanings.

SYMBOL	DEFINITION	SYMBOL	DEFINITION
U	Torque control required. Data beside it indicates specified torque.	Si SEAL	Apply SUZUKI SILICONE SEAL.
P	Apply oil. Use the engine oil unless otherwise specified.	1342	Apply THREAD LOCK "1342".
Gear OIL	Apply SUZUKI OUTBOARD MOTOR GEAR OIL.	Ω	Measure in resistance range.
FAH	Apply SUZUKI SUPER GREASE "A".	CONT D	Measure in continuity test range.
W/R G's	Apply SUZUKI WATER RESISTANT GREASE.	TOOL	Use special tool.
1207B	Apply SUZUKI BOND "1207B".		